

## **PURGING PROCEDURE 201**

### **Extrusion: Without Shutdown**

To remove trace amounts of color or black specks, the following procedure can be used for “on the fly” purging.

1. Keep operation running normally, but prepare to divert the product from the finished goods stream.
2. Load hopper with PURGEX.



**Note:** Amount of PURGEX needed is to be equivalent to 1-1/2 times the barrel volume.

3. Feed rapidly in one fast slug.
4. After the PURGEX feed has been completed, immediately feed the next production resin, maintaining a steady flow of material to the barrel.
5. Inspect material extruded from the machine to make sure PURGEX has been completely removed.
6. Turn off extruder and clean filter pack, or install a new filter.
7. Resume production.

Questions? Call our Technical Support team at (888) 843-0788.